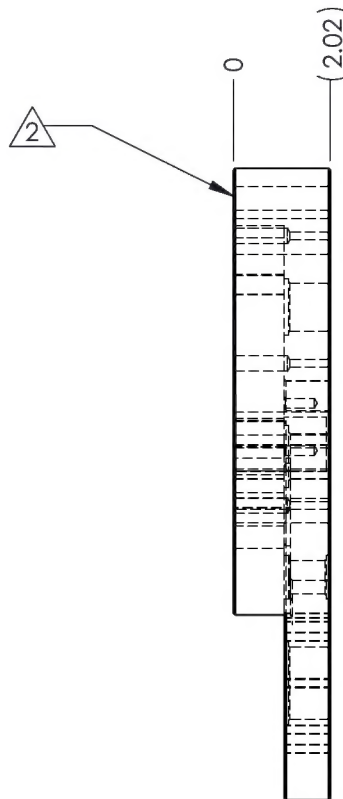
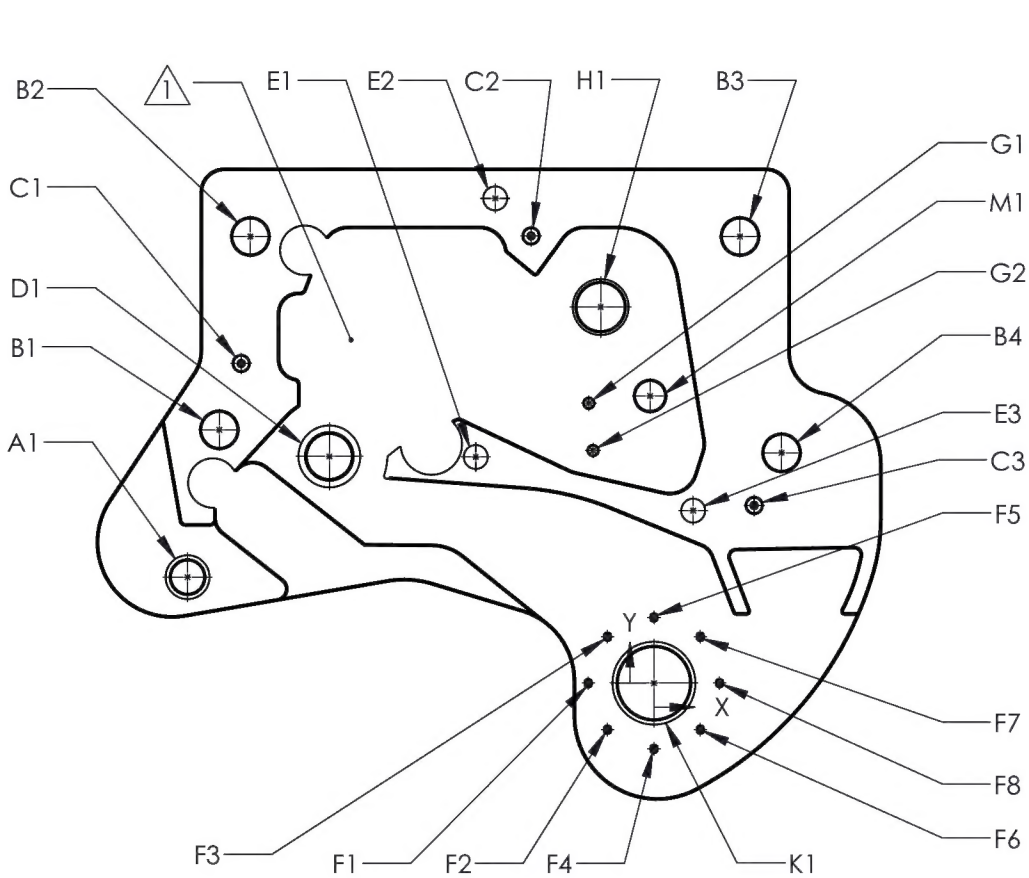


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TAG	X LOC	Y LOC	SIZE
A1	-9.717	2.207	$\varnothing .689^{+.000}_{-.002}$ THRU ALL 2X .03 X 45° $\sqsubset \varnothing .915 \nabla 1.155^{+.003}_{-.000}$ $\sqsubset \varnothing .915 \nabla .085$ FAR SIDE
B1	-9.055	5.274	$\varnothing .750$ THRU ALL 2X .03 X 45°
B2	-8.407	9.299	
B3	1.793	9.299	
B4	2.659	4.796	
C1	-8.600	6.656	$\varnothing .156$ THRU $\varnothing .323 \nabla 1.125$ .02 X 45° NEARSIDE
C2	-2.560	9.310	
C3	2.088	3.700	
D1	-6.763	4.721	$\varnothing .9363^{+.000}_{.9358}$ THRU ALL .04 X 45° NEARSIDE $\sqsubset \varnothing 1.290 \nabla 1.145^{+.003}_{-.000}$
E1	-3.712	4.709	$\varnothing .500$ THRU ALL
E2	-3.307	10.093	
E3	.817	3.592	
F1	-1.368	.000	10-32 UNF THRU ALL
F2	-.967	-.967	
F3	-.967	.967	
F4	.000	-1.368	
F5	.000	1.368	
F6	.967	-.967	
F7	.967	.967	
F8	1.368	-.000	
G1	-1.356	5.828	$\varnothing .201 \nabla .625$ .02 X 45°
G2	-1.269	4.843	
H1	-1.111	7.831	$\varnothing 1.001^{+.000}_{-.001}$ THRU ALL .03 X 45° NEARSIDE .04 X 45° FAR SIDE $\sqsubset \varnothing 1.165 \nabla 1.145^{+.003}_{-.000}$
K1	.000	.000	$\varnothing 1.501^{+.000}_{-.001}$ THRU ALL .03 X 45° NEARSIDE $\sqsubset \varnothing 1.728 \nabla 1.145^{+.003}_{-.000}$
M1	-.081	5.980	$\varnothing .6248^{+.000}_{.6244}$ THRU ALL .03 X 45° NEARSIDE

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C250-100	1	SIDE PLATE COVER	6061	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/12/2013	CFS	
1		CH'D M1 HOLE TOLERANCE WAS $\varnothing .627^{+.000}_{-.001}$ IS $\varnothing .6248^{+.000}_{-.001}$ .	6/28/2013	CFS	JAG
2		CH'D M1 HOLE CHAMFER WAS .03 X 15° IS .03 X 45°.	8/20/2013	CFS	JAG
3	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMS WAS (16.360) IS 16.36, WAS (13.151) IS 13.15. ADDED DXF NOTE.	8/14/2014	DPD	RW
4	15-0309	ADDED HOLE $\nabla$ NOTE, DELETED CAUTION NOTE ENGRAVING. DELETED DIMS 7.27, $\varnothing 1.03$ , 4.64, $\varnothing 1.28$ , 9.19, $\varnothing 1.03$ , 4.17, 4.98, 9.01. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/18/2015	DPD	JAG

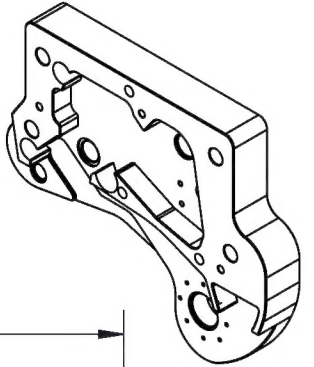
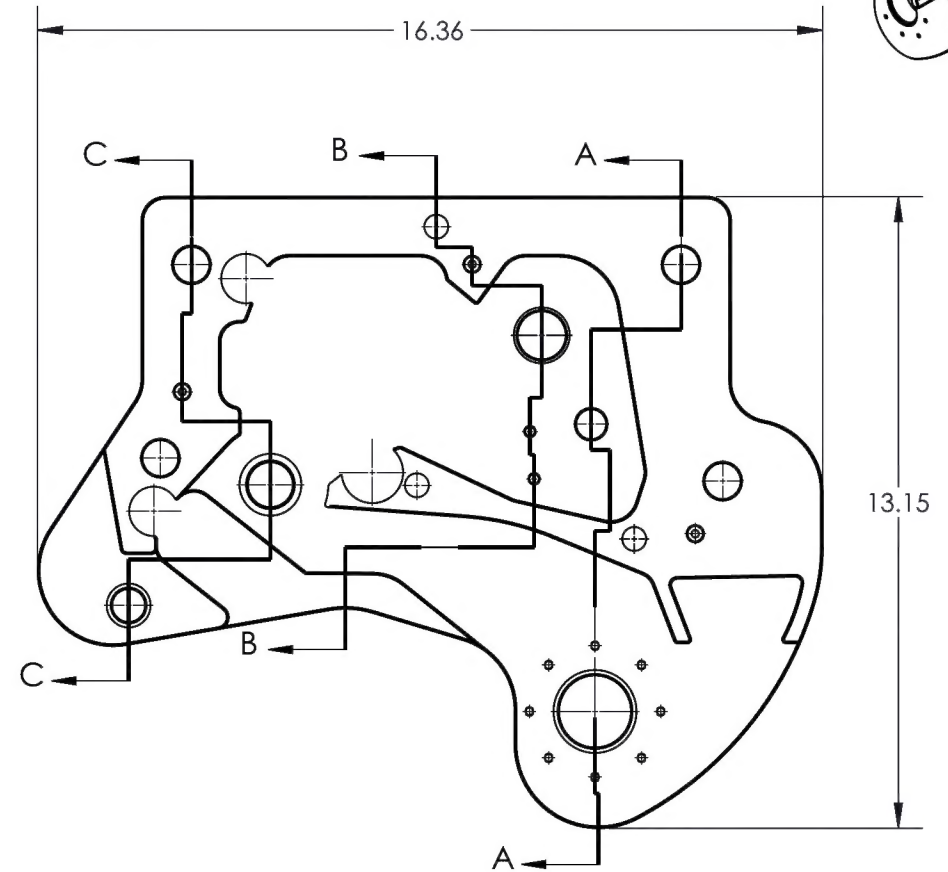
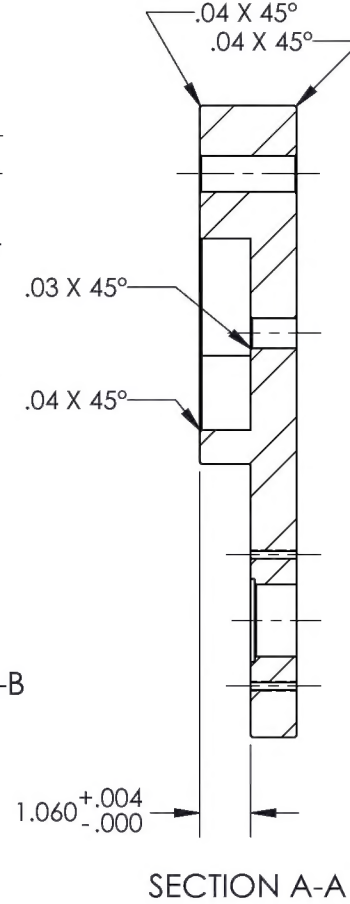
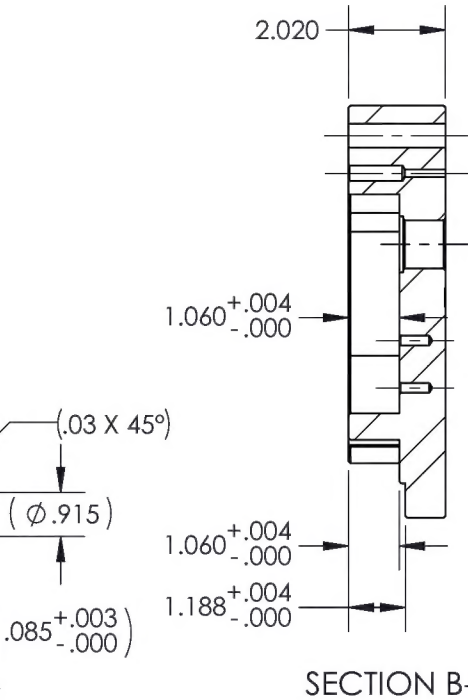
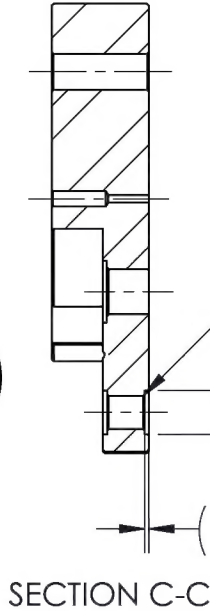
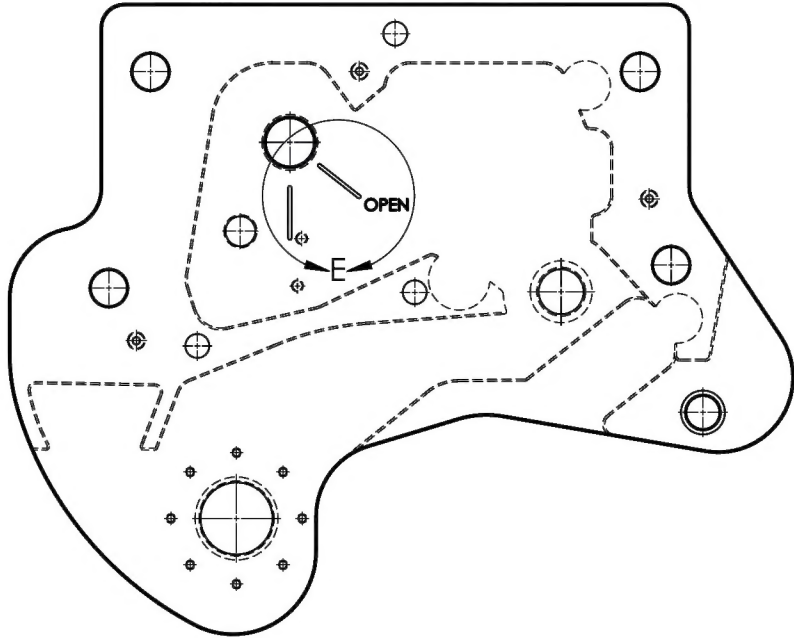
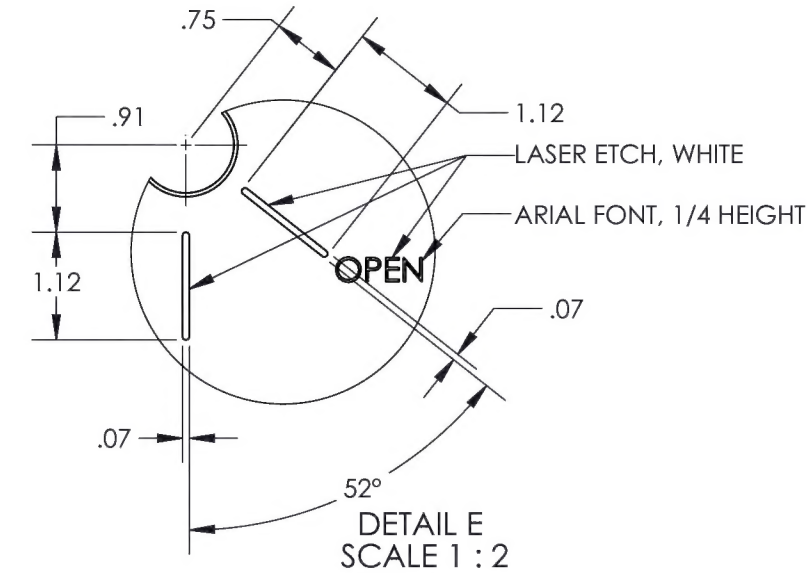


NOTE:  
1 MACHINE ENGRAVE BATCH NUMBER.  
2 HOLE  $\nabla$  CALLED FROM THIS SURFACE.

DART AEROSPACE			
TITLE SIDE PLATE COVER			
DWG NO. C250-100			REV 4
MAT'L 6061		DRAWN BY: APICAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX $\pm .005$		HEAT TREAT	
.XX $\pm .01$		FINISH BLACK ANODIZE	
.X $\pm .1$		SPEC MIL-A-8625, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE 1:4		DATE 6/13/2011	
		SHEET 1 OF 2	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D M1 HOLE TOLERANCE WAS $\varnothing.627 +.000 -.001$ IS $\varnothing.6248-.6244$ .	6/28/2013	CFS	JAG
2		CH'D M1 HOLE CHAMFER WAS $.03 \times 15^\circ$ IS $.03 \times 45^\circ$ .	8/20/2013	CFS	JAG
3	14-0128	CH'D DIMS WAS {16.360} IS 16.36, WAS {13.151} IS 13.15. ADDED DXF NOTE.	8/14/2014	DPD	RW
4	15-0309	DELETED CAUTION NOTE ENGRAVING. DELETED DIMS 7.27, $\varnothing 1.03$ , 4.64, $\varnothing 1.28$ , 9.19, $\varnothing 1.03$ , 4.17, 4.98, 9.01.	9/18/2015	DPD	JAG



NOTE:  
USE DXF PROFILE FOR POCKET DETAILS.

DART AEROSPACE			
TITLE		SIDE PLATE COVER	
DWG NO.		C250-100	REV 4
MAT'L 6061		DRAWN BY: APICAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX $\pm .005$		HEAT TREAT	
.XX $\pm .01$		FINISH BLACK ANODIZE	
.X $\pm .1$		SPEC MIL-A-8625, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 $\times$ 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:4	DATE	6/13/2011
		SHEET 2 OF 2	